



# **Oasis Clearwater**

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## **ENVIRONMENTAL SYSTEMS**

A Fletcher Concrete and Infrastructure Ltd Business

**OASIS CLEARWATER  
SERIES 2500**

**AEROBIC WASTEWATER  
TREATMENT SYSTEMS**

**TECHNICAL SPECIFICATION**

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## **SECTION 1 - SYSTEM PRINCIPLE**

The principle of the system we use is not an AWTS (aerated wastewater treatment system) which is a general term for any system with air entrained into the unit. Our system principle is a SAFE system (submerged aeration filtered effluent). A major advantage of the SAFE system is its unique ability to handle significant fluctuations in flow and loading, without upsetting the performance of the system.

The system consists of a vessel packed with a media which provides a high surface area to volume ratio. The media is submerged in the liquid. Air diffusers below the media provide circulation of the waste to be treated by the media and provide oxygen to the liquid.

Consequently the bacteria, unlike conventional activated sludge suspended growth systems (AWTS) grow on the media. If the loading conditions in the SAFE system vary, the microbial mass will adjust to these conditions. Unlike a conventional active sludge system, the excess mass is not lost in the effluent, but remains in the system attached to the media.

### **SYSTEM ENGINEERING - Why this Technology is so effective**

- The system comprises a pre-treatment chamber feeding to a secondary pre-treatment chamber. Liquid then flows into the aeration chambers, where with the use of our exclusive fine air diffuser assembly, thousands of tiny air bubbles provide oxygen for the aerobic digestion and mix the contents of the aeration chambers.
- Wastewater is introduced to the clarification chamber by hydraulic dispersement, where settled sludge material is transferred back to the pre-treatment tank to further enhance treatment.
- The system is complete with a high quality alarm for system malfunction.

The Oasis Clearwater Series 2500 Treatment System is divided into four principal chamber types.

#### [a] The Primary Pre-treatment Tank/Chamber

All wastes are received into this anaerobic chamber. The primary chamber also receives the returned activated sludge from the clarification chamber providing further breakdown of the influent load. The Series 2500 System incorporates a pre-treatment filter (**Polylok/Zabel A100 – 1.6mm**) to allow further valuable breakdown of organic and inorganic waste, that require a longer period of breakdown.

#### [b] Aeration Chambers

The system incorporates the use of a 100-120 litre/minute air pump which feeds directly to a diffuser assembly producing thousands of tiny air bubbles for the aerobic digestion and mixing of the contents of the aeration chambers.

#### [c] Clarification Chamber

Activated sludge settles to the bottom of this chamber and is drawn via a venturi mechanism and fed back to the primary pre-treatment chamber.

[d] Pump well Chamber

The separate pump well is capable of receiving various sized pumps depending on output requirements.

**SECTION 2 - TECHNICAL SPECIFICATIONS**

• Primary Pre-Treatment Chamber w/ A100 (1.6mm)	2,630 litres
• Secondary Pre-Treatment Chamber	2,000 litres
• Primary Aeration Chamber	1,000 litres
• Aeration Chamber	1,800 litres
• Clarification chamber	380 litres
• Pump Chamber	650 litres
• Total Operating Capacity	8,460 litres
• Total Holding Capacity	10,980 litres
• Control Panel - Audio & Visual Alarm	
• Aerator (Normal Operation = 24 hrs)	99 Watts
• Irrigation Pump (Normal Operation – 0.5-1hr/day)	900 Watts
• Tank Construction-All Concrete	
• Tank Dimensions:	
○ Height - Tank 1	2300 mm
○ Height - Tank 2	2000 mm
○ Diameter - Tank 1	2500 mm
○ Diameter - Tank 2	1700 mm
○ Weight - Tank 1	7.5 tonnes
○ Weight - Tank 2	3.3 tonnes
• Maximum Rated Capacity	12.5 Persons (Domestic Situation.)
• Loading per day:	2,000 litres - average 2,500 litres - maximum intermittent

## SECTION 3 - SYSTEM PERFORMANCE DETAILS

### 1. Expected Performance Figures

a. BOD	<20mg/l
b. Suspended solids (SS)	<20mg/l
c. Faecal coliforms @ 300mm below point of discharge	LFCECECE

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## SECTION 4 - SYSTEM CONSTRUCTION

### 1. TANK

Oasis Clearwater concrete tanks are made of pre-cast concrete, with steel fibers for strength and durability. The tank lids are pre-cast. The lids are able to support a live load of 200kg over an area of 0.5m<sup>2</sup>. The lid is separate but sealed to the tank with epoxy grout. This prevents the escape of gases and ingress of ground water.

Oasis Clearwater Systems offer a tank of one piece continuous pour construction, offering the strongest system available. This is done by pouring the whole system upside down, the internal core being removed on stripping, with the complete construction then being rotated with base settling on ground.

### 2. STEEL FIBERS

Reinforcement consists of steel fibers at a dosage of 40 kg/m<sup>3</sup> for strength and durability.

### 3. CONCRETE

Concrete for the manufacture is supplied by Firth Industries and complies with NZS 3104 relating to special grades, plant and testing.

Concrete used in the manufacture of the system has minimum 28 day strength of 50 mpa.

Tank 1 wall thickness	=	70-100mm
Tank 2 wall thickness	=	80mm
Tank 1 roof thickness	=	100mm
Tank 2 roof thickness	=	90mm
Tank 1 base thickness	=	80mm
Tank 2 base thickness	=	100mm

### SECTION 5 - SYSTEM COMPONENTRY

#### [a] Linear Air Pump

A Thomas AP 100 or equivalent diaphragm blower is used as standard equipment on the Oasis Clearwater Series 2500 System. The linear diaphragm mechanism is low in noise and vibration - features which are essential for small scale domestic and commercial aerobic treatment systems.

#### Operating Principle

The pump operates on a linear movement principle. The connecting rod, with magnets bonded to it, oscillates within an electromagnetic coil. Twin diaphragms are mounted on each end of the connecting rod and provide the pumping action inside twin chambers. The result is air flow of high volume relative to the size of the pump.

Model	Nominal Capacity L/min	Power Watts	Current AMPS	Rated Pressure kPa	Noise level (dB)-2m
AP100	108	99	1.06	20	37

#### [b] Irrigation Pump

The D42AB pump or equivalent is a multi-purpose submersible pump manufactured of high quality components, including all stainless steel and glassed filled polycarbonate.

#### Special Features:

- Twin glassed filled polycarbonate impellers for high pressure as required with pressure compensated driplines.
- Double mechanical seal, one in an oil bath.
- Cast stainless steel and polycarbonate pump housing/casing for outstanding corrosion resistance and long life.

NOTE: The model of pump may vary depending on elevation and head requirements.

### **[c] Control Panel**

The electrical control panel is designed to perform the following tasks:

1. The high water level alarm will sound if the water level is set off by the hi-level float switch mounted in the pump out chamber. This would indicate the submersible pump is not operating or irrigation filter is blocked.
2. The air pressure alarm will sound if the air pump stops functioning.

### **Field Isolator**

To comply with supply authorities requirements all Oasis Clearwater Series 2500 Systems incorporate a field isolator switch.

### **Wiring Circuit**

Provide a 230 volt AC 2.5 TPS dedicated supply from mains board supply to the Oasis Clearwater 2500 Treatment System.

### **[d] Polylok/Zabel Filter**

Oasis Clearwater Systems install the Zabel A100 commercial and residential filter in their aerated system. While the unit adds considerable cost to the overall unit, we are committed to achieving the highest possible treatment level in respect of BOD and suspended solids.

## **SECTION 6 - EFFLUENT DISPOSAL / IRRIGATION SYSTEM**

Due to the high quality of treated effluent, various disposal systems are available, depending on Engineer design and specifications.

There is however, a tendency to install subsurface or ground cover trickle irrigation for the following reasons:

1. No requirement to chlorinate or UV treat the outgoing effluent.
2. Final treatment is achieved in the top soil. Where subsurface trickle irrigation is recommended, Oasis Clearwater incorporates proprietary pressure compensated, non-drain, effluent dripline.

### **Description**

The effluent dripline is a low volume drip-line with integral and evenly spaced pressure compensating emitters at specified intervals.

The emitters have the ability to independently regulate discharge rates with an inlet pressure of 80 - 430 kPa (12 - 62 psi) at a constant flow of 1.6 litres per hour.

To complete the satisfactory operation of the system, a filter and various valves for flushing, vacuum release and non leakage are required as part of the complete system.

Each individual disposal field requires an engineer or suitably qualified person to carry out a design with consideration to the following:

1. Hydraulic flow (daily)
2. Site elevation and topography
3. Soil type